

PRODUCT DESCRIPTION

Stonclad Xpress TR is a three-component, troweled, methyl methacrylate mortar system. The system consists of a resin, catalyst and color quartz silica aggregate. Stonclad Xpress TR can be applied at thickness ranging from 1/8 in./3 mm to 1/4 in./6 mm depending on the application requirements. Stonclad Xpress TR cures to an extremely hard, impact-resistant mortar which exhibits excellent abrasion, wear and chemical resistance.

SYSTEM OPTIONS

Waterproofing

Where the total system must be waterproofed, the use of Stonhard's Stonproof ME7 membrane system with Texture #3 broadcast to refusal is required with a strict adherence to application instructions.

Crack Treatment

When crack treatment is needed due to cracks in the substrate, the use of Stonhard's Stonproof CT5 or RH7 with Texture #3 broadcast to refusal is required with strict adherence to application instructions.

Cove Base

To provide for an integral seal at the joint between the floor and the wall, cove bases in heights from 2 to 6 in./5 to 15 cm may be specified.

PACKAGING

Stonclad Xpress TR is packaged in units for easy handling. Each unit consists of:

Xpress Primer

(0.5) 5-gallon pail of Xpress Primer

Xpress Undercoat

(3.33) 5-gallon pails of Xpress Undercoat

Stonblend Aggregate

16.67 bags of Stonblend Aggregate

Xpress Sealer

(1) 5-gallon pail of Xpress Sealer

Xpress Catalyst

(0.4) 2-gallon pail of Xpress Catalyst

Xpress Solvent

(0.01) 5-gallon pail of Xpress Solvent

Texture 3 Aggregate

1.5 bag of Texture 3 Aggregate

COVERAGE

Each unit of Stonclad Xpress TR will cover approximately 250 sq. ft./23.2 sq. m of surface at a nominal 1/4 in./6 mm thickness.

STORAGE CONDITIONS

Store all components of Stonclad Xpress TR between 60 to 77°F/16 to 25°C in a dry area. Avoid excessive heat, sunlight and do not freeze. The shelf life is one year in the original unopened container, stored at 77°F.

COLOR

Stonclad Xpress TR is available in a variety of standard colors. Contact Stonhard's Technical Service Department for more information.

PHYSICAL CHARACTERISTICS

Compressive Strength.....	5,100 psi
(ASTM C-579)	
Tensile Strength.....	1,350 psi
(ASTM C-307)	
Hardness.....	80
(ASTM D-2240, Shore D)	
Impact Resistance.....	>160 in./lbs.
(ASTM D-2794)	
Abrasion Resistance	0.06 gm max. weight loss*
(ASTM D-4060, CS-17)	
VOC Content	Xpress Primer - 42 g/l
(ASTM D-2369, Method E)	Xpress Mortar - 37 g/l
	Xpress Sealer - 40 g/l
Cure Rate.....	1 hour for normal operations
Installation Temperature Range.....	0°F/-17°C to 80°F/26°C

*Test samples finished with one coat of Xpress Sealer

Note: The above physical properties were measured in accordance with the referenced standards. Samples of the actual floor system, including binder and filler, were used as test specimens. All sample preparation and testing is conducted in a laboratory environment, values obtained on field applied materials may vary and certain test methods can only be conducted on lab-made test coupons.

SUBSTRATE

Stonclad Xpress TR, with the appropriate primer, is suitable for application over properly prepared concrete, wood, brick, quarry tile, metal or Stonhard Stonset grouts. For questions regarding other possible substrates or an appropriate primer, contact your local Stonhard representative or Technical Service

SUBSTRATE PREPARATION

Proper preparation is critical to ensure an adequate bond and system performance. The substrate must be dry and properly prepared utilizing mechanical methods. Questions regarding substrate preparation should be directed to your local Stonhard representative or Technical Service.

Note: For applying over an existing MMA floor, the surface must be sanded and Xpress Solvent wiped.

PRIMING

The use of Xpress Primer is necessary for all applications of Stonclad Xpress TR over all substrates other than existing MMA. Aggregate must be seeded into the wet primer to provide traction for following steps. The Xpress Primer must be fully cured and concrete must be completely sealed off prior to the application of the Stonclad Xpress TR.

MIXING

- Proper mixing is critical for the products to exhibit the proper application properties, cure properties and ultimate physical properties.
- Mechanical mixing is required for all components.
- Refer to Stonclad Xpress TR Directions for further details.

APPLYING

- DO NOT attempt to install material if the temperature of the Stonclad Xpress TR components are not within 60 to 77°F/16 to 25°C.
- Xpress Primer is mixed, applied to the floor and sparsely broadcasted with Texture 3 Aggregate. The primer is allowed to cure.
- Stonclad Xpress TR is mixed, screeded on the floor and compacted and smoothed with steel finishing trowels. The mortar is allowed to cure.
- Xpress Sealer is mixed, applied to the floor and allowed to cure.
- An optional second coat of sealer can be applied depending on required finish.
- Refer to the Stonclad Xpress TR Directions for further detail.

CLEANING UP

Xpress Solvent is recommended for clean up of the unreacted Xpress material. The reacted material will require mechanical means of removal. Use these materials only in strict accordance with the manufacturer's recommended safety procedures. Dispose of waste materials in accordance with government regulations.

PRECAUTIONS

- Use these materials only in strict accordance with the manufacturer's recommended safety procedures. Dispose of waste materials in accordance with government regulations.
- The use of NIOSH/MSHA approved respirators using an organic vapor/acid gas cartridge is mandatory.
- The selection of proper protective clothing and equipment will significantly reduce the risk of injury. Body covering apparel, safety goggles or safety glasses and impermeable gloves are required.
- In case of contact, flush area with water for 15 minutes and seek medical attention. Wash skin with soap and water.
- If material is ingested, immediately contact a physician. DO NOT INDUCE VOMITING.
- Use only with adequate ventilation. Inhalation of vapors may cause severe headaches, nausea and possibly unconsciousness.
- During prep-work of floor substrate or mixing of Stonhard product while adding aggregate, dust masks must be worn.

NOTES

- Procedures for cleaning of the flooring system during operations can be found in the Stonhard Floor Maintenance Guide.
- Specific information regarding chemical resistance is available in the Stonclad Chemical Resistance Guide.
- Safety Data Sheets for Stonclad Xpress TR are available online at www.stonhard.com under Products or upon request.
- A staff of technical service engineers is available to assist with installation or to answer questions related to Stonhard flooring products.
- Requests for technical service or literature can be made through local sales representatives and offices or corporate offices located worldwide.
- The appearance of all floor, wall and lining systems will change over time due to normal wear, abrasion, traffic and cleaning. Generally, high-gloss coatings are subject to a reduction in gloss, while matte-finish coatings can increase in gloss level under normal operating conditions.
- Surface texture of resinous flooring surfaces can change over time as a result of wear and surface contaminants. Surfaces should be cleaned regularly and deep-cleaned periodically to ensure no contaminant buildup occurs. Surfaces should be periodically inspected to ensure they are performing as expected and may require traction-enhancing maintenance to ensure they continue to meet expectations for the particular area and conditions of use.

IMPORTANT:

Stonhard believes the information contained here to be true and accurate as of the date of publication. Stonhard makes no warranty, expressed or implied, based on this literature and assumes no responsibility for consequential or incidental damages in the use of the systems described, including any warranty of merchantability or fitness. Information contained here is for evaluation only. We further reserve the right to modify and change products or literature at any time and without prior notice.

06/19
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USA HQ	(800) 257 7953	Mexico	+(52) 55 9140 4500	Belgium	+(32) 67 49 37 10	South Africa	+(27) 11 254 5500	Australia	+(61) 3 9587 7433
Canada	(800) 263 3112	Argentina	+(54) 11 5032 3113	Dubai, UAE	+(971) 4 3470460	China	+(86) 21 61838698	India	+(91) 22 28500321